

**DRYING CAPACITY – WET BUSHEL PER HOUR**

DRYER MODELS	SQ8	SQ12	SQ16	SQ20	SQ24	SQ28	SQ32	SQ36	SQ40
<b>Full Heat - Single Zone (Model D)</b>									
Corn 25.5% to 15.5%	248	351	466	591	740	830	969	1066	1153
<b>Full Heat - Single Zone (Model D)</b>									
Corn 20.5% to 15.5%	405	579	770	976	1211	1371	1601	1761	1905
<b>Modified Full Heat - Single Zone (Models M,E,A) (doors in divider floor)</b>									
Corn 25.5% to 15.5%	N/A	N/A	447	567	710	796	930	1023	1107
<b>Modified Full Heat - Single Zone (Models M,E,A) (doors in divider floor)</b>									
Corn 20.5% to 15.5%	N/A	N/A	740	937	1163	1316	1537	1691	1830
<b>Pressure Heat - Two-Zone (Model M)</b>									
Corn 25.5% to 15.5%	N/A	N/A	422	535	670	751	877	965	1044
<b>Pressure Heat - Two-Zone (Model M)</b>									
Corn 20.5% to 15.5%	N/A	N/A	687	871	1091	1223	1428	1571	1700
<b>Pressure Heat &amp; Cool - Two-Zone (Models M,E,A)</b>									
Corn 25.5% to 15.5%	N/A	N/A	261	332	416	467	542	600	647
<b>Pressure Heat &amp; Cool - Two-Zone (Models M,E,A)</b>									
Corn 20.5% to 15.5%	N/A	N/A	401	508	637	714	833	916	991
<b>Pressure Heat &amp; Vacuum Cool - Two-Zone (Models E,A)</b>									
Corn 25.5% to 15.5%	N/A	N/A	294	366	454	519	595	673	740
<b>Pressure Heat &amp; Vacuum Cool - Two-Zone (Models E,A)</b>									
Corn 20.5% to 15.5%	N/A	N/A	435	541	654	758	879	983	1077
<b>Pressure Heat &amp; Vacuum Cool - Two-Zone w/ Hot Air Return Ducts (Model A)</b>									
Corn 25.5% to 15.5%	N/A	N/A	288	358	419	499	580	657	724
<b>Pressure Heat &amp; Vacuum Cool - Two-Zone w/ Hot Air Return Ducts (Model A)</b>									
Corn 20.5% to 15.5%	N/A	N/A	435	541	654	758	879	983	1077

DRYING MODES OF SQ DRYER MODELS	Models of SQ Dryers			
Mode Description	D	M	E	A
Full Heat - Single Zone	X	*1	*1	*1
Modified Full Heat - Single Zone		X	X	X
Pressure Heat - Two-Zone		X	X	X
Pressure Heat & Cool - Two-Zone		X	X	X
Pressure Heat & Vacuum Cool - Two-Zone			X	X
Pressure Heat & Vacuum Cool - Two-Zone w/ Hot Air Return Ducts				X
Automatic Batch - Dry & Cool or Automatic Batch-Full Heat	X	X	X	X

\*1 - Full Heat Single Zone by removing the plenum floor and hot air return ducts. With Full Heat Drying, final moisture shown is after cooling has taken place in the bin. Discharge moisture of the grain from the dryer will be determined by the grain's temperature, steep time in the cooling bin and the CFM / Bushel of the cooling bin.

Drying capacities are the result of a combination of field tests and averages of customer-reported capacities. These capacities should be attainable in one pass with mature, unfrozen, clean grain (maximum of 2% fines) when operating the dryer at the recommended drying temperature. Drying capacities will vary depending upon weather conditions, hybrid variety, grain maturity and cleanliness of the grain.

Capacities for two-zone full heat drying will vary based on plenum temperatures in each zone plus air flow settings and desired exit grain temperatures. Rated capacities for two-zone full heat drying are based on a maximum of 150° F. exit grain temperature from the dryer.

Operation data reports are available from the factory with projections on fuel costs and drying capacities.